

**The Effect of Characteristics of Porous Silica
within a Cigarette Filter
on Volatile Organic Compounds Reduction**

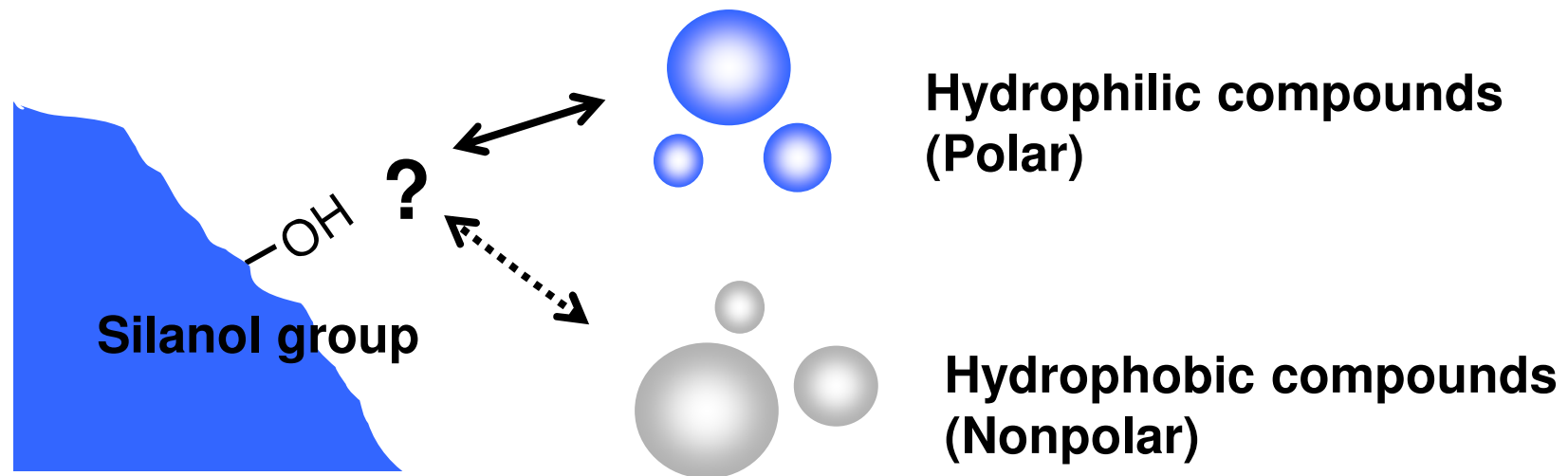
FUJITA, Noritoshi

JAPAN TOBACCO INC.



Introduction

- Adsorbent is one of the most effective technologies applied to remove volatile organic compounds (VOCs) in cigarette smoke.
- Silica gel selectively adsorbs polar VOCs in cigarette smoke (Xue et al., 2002).
- Generally, porous silica with silanol groups adsorbs polar compounds.



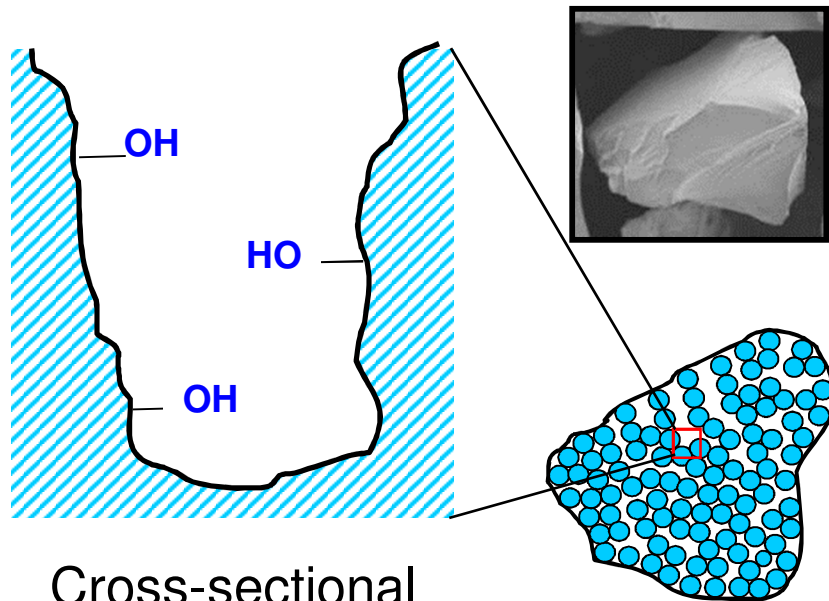
Introduction

- Images of pore structure

Porous silica



**Hydrophilic surface
(OH group)**

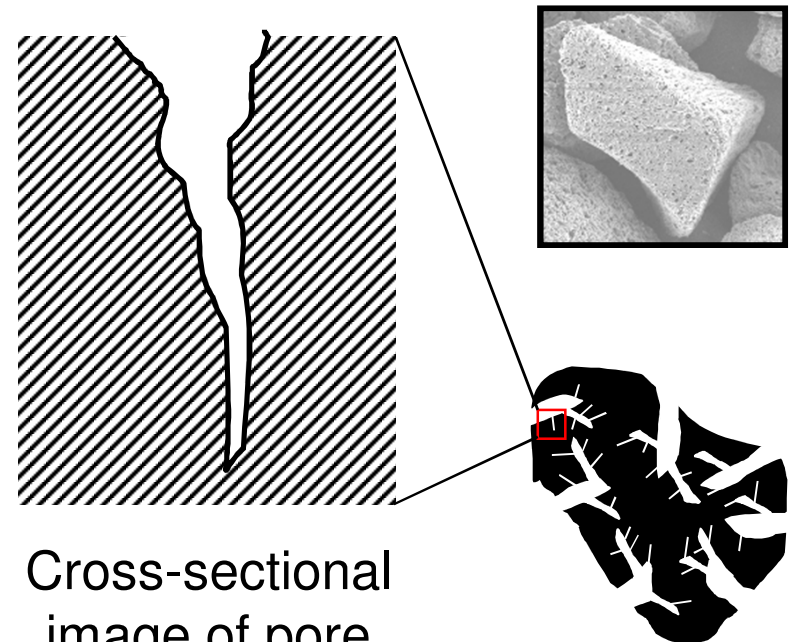


Cross-sectional
image of pore

Activated carbon

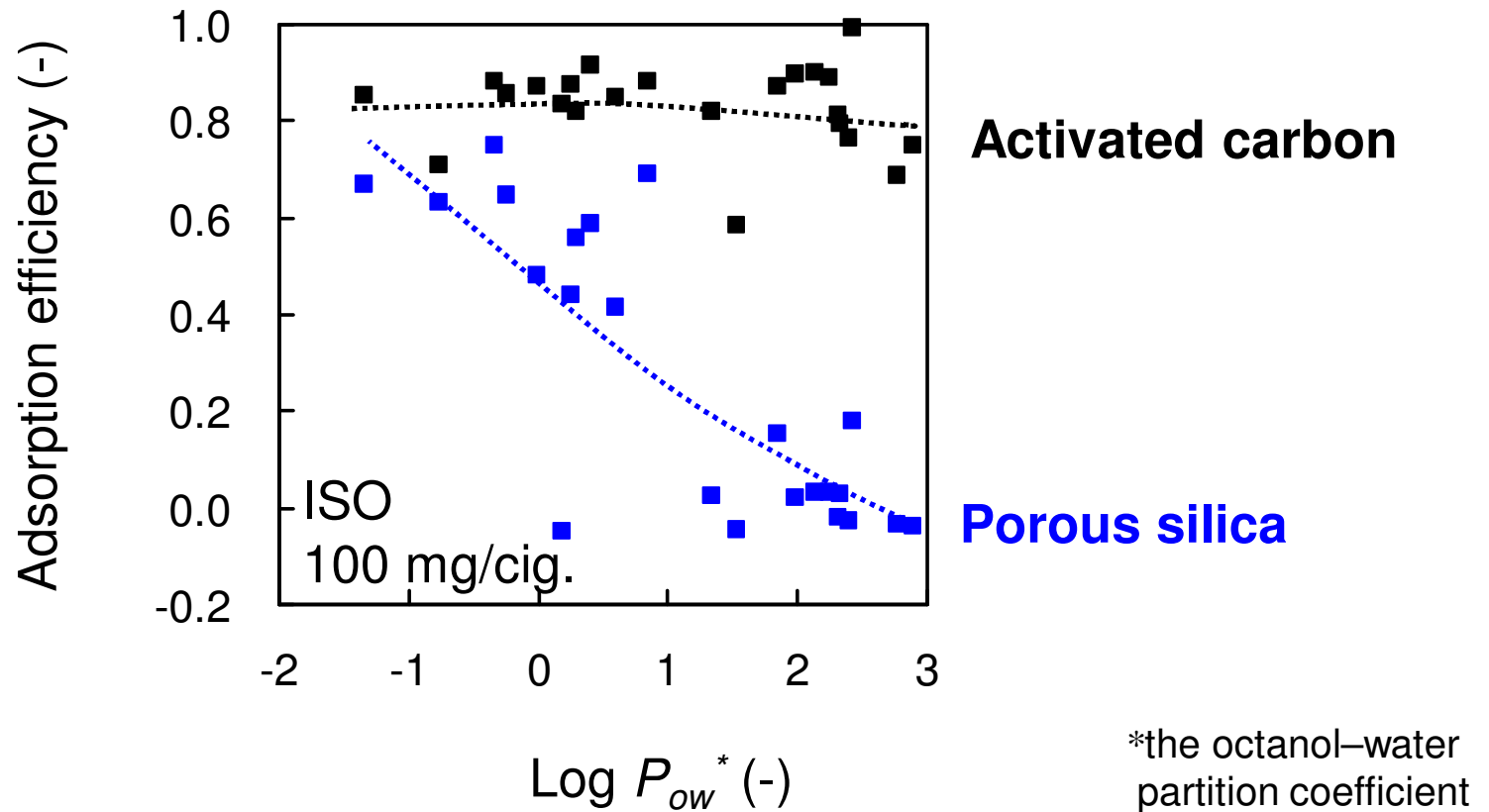


**Hydrophobic surface
(few OH group)**



Cross-sectional
image of pore

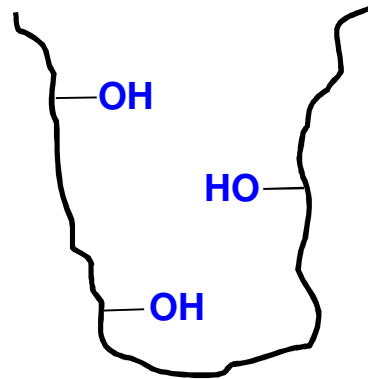
- Comparison of adsorption behaviors between porous silica and activated carbon for VOCs in cigarette smoke



Porous silica selectively adsorbed hydrophilic VOCs.

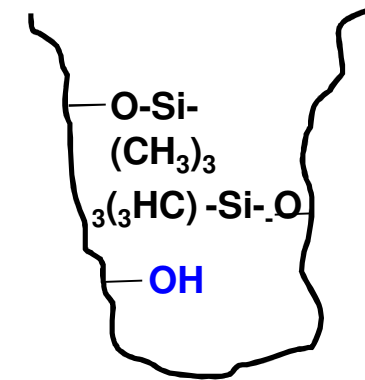
***Clarify the effect of silanol groups of porous silica
on VOCs reduction in cigarette smoke***

Approaches in this work



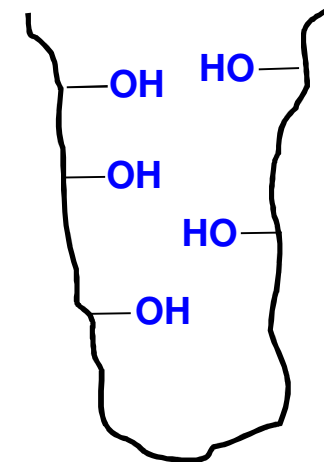
Porous silica

**Reduce the number
of Si-OH**



Modified porous silica

**Increase the number
of Si-OH**



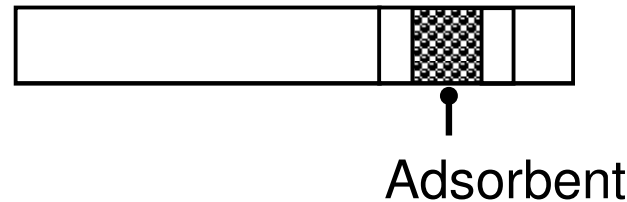
Various unmodified porous silicas

Experimental Methods

- **Porous silicas**
 - Silica gel
 - Trimethylsilyl-modified silica gel
 - Mesoporous silica
- **Characterizations**
 - Number of silanol groups (Titration of methyl lithium)
 - Absorption intensity of Si-OH (FT-IR)
 - Carbon content of trimethylsilyl-modified silica gel (Elemental analysis)
 - Pore structure parameters (N_2 Adsorption)

Smoke analysis and test sample

- **Smoke analysis**
 - GC-FID for VOCs
- **Test sample**
 - Tobacco : Japanese domestic brand (Tar 6mg)
 - Filter configuration : Plug-space-plug, no ventilation holes
 - Adsorbent size : 28 x 70 mesh (212-600 um)



- **Smoking regime**
 - ISO 4387

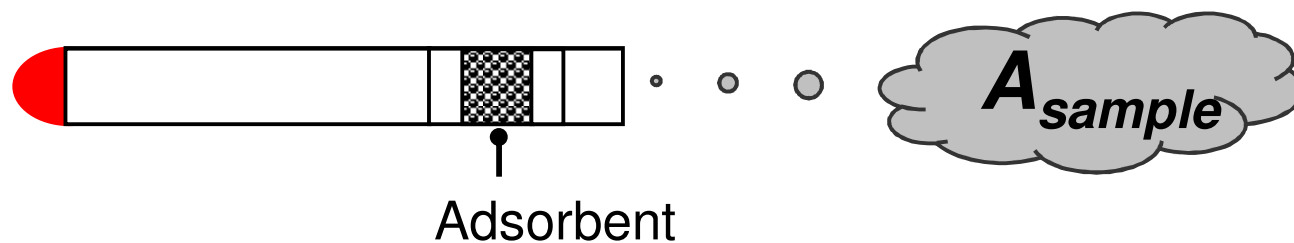
Calculation of adsorption efficiency

10/16

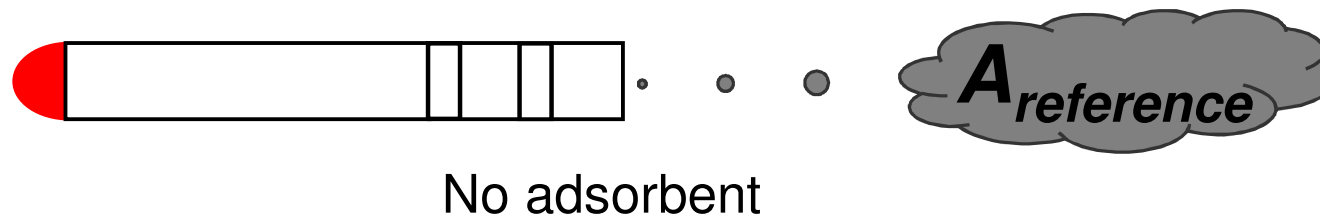
$$\text{Adsorption efficiency} = \frac{[A_{\text{reference}}] - [A_{\text{sample}}]}{[A_{\text{reference}}]}$$

- A* : GC Peak Area of each VOC / GC Peak Area of ISTD
sample : Adsorbent in filter
reference : No adsorbent in filter

Sample



Reference



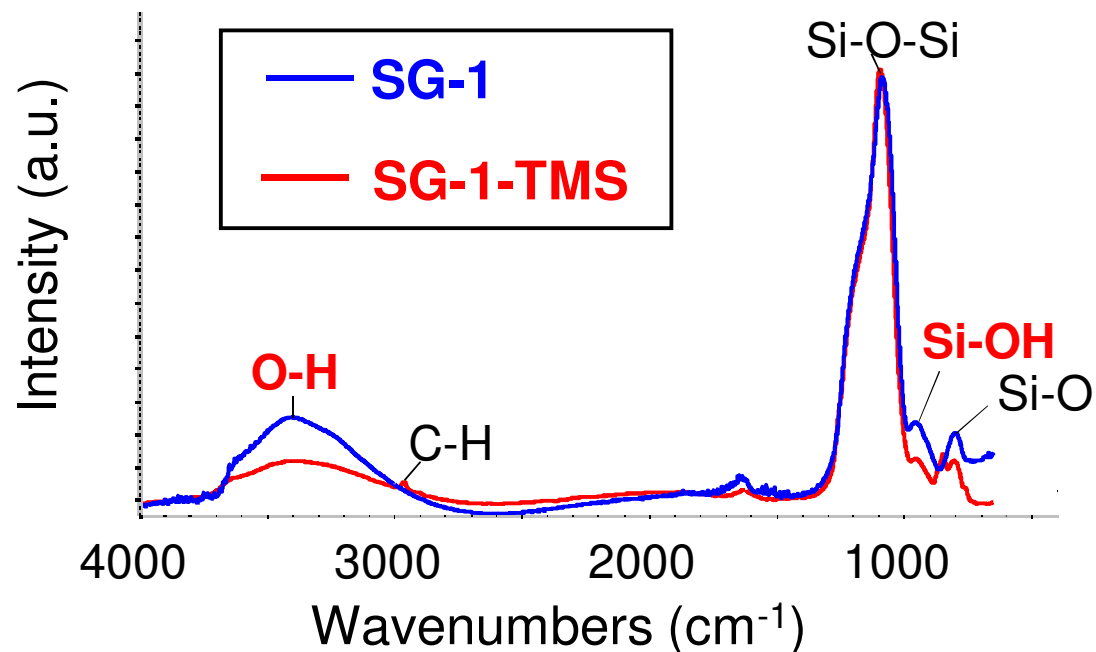
Results and Discussions

Reduce the number of Si-OH

- Physical properties

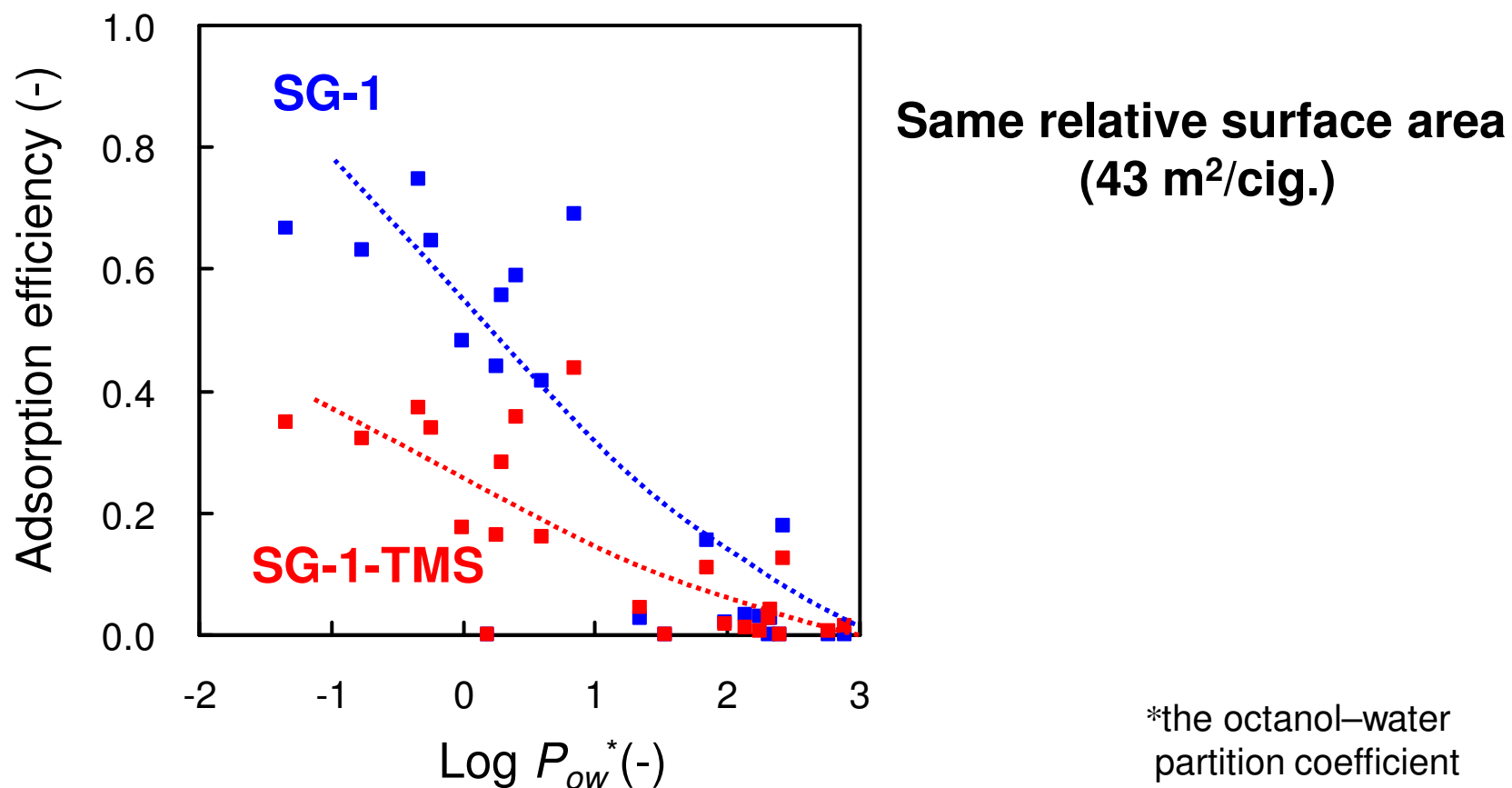
Sample		Carbon content (wt%)	BET Relative surface area (m ² g ⁻¹)	Average pore diameter (nm)
Silica gel	SG-1	0.0	428	8.3
Silica gel modified with trimethylsilyl groups	SG-1-TMS	3.4	365	8.1

- FT-IR spectra



Reduce the number of Si-OH

- Comparison of adsorption efficiencies between SG-1 and SG-1-TMS for VOCs in cigarette smoke



Silanol groups play an important role in adsorption of VOCs.

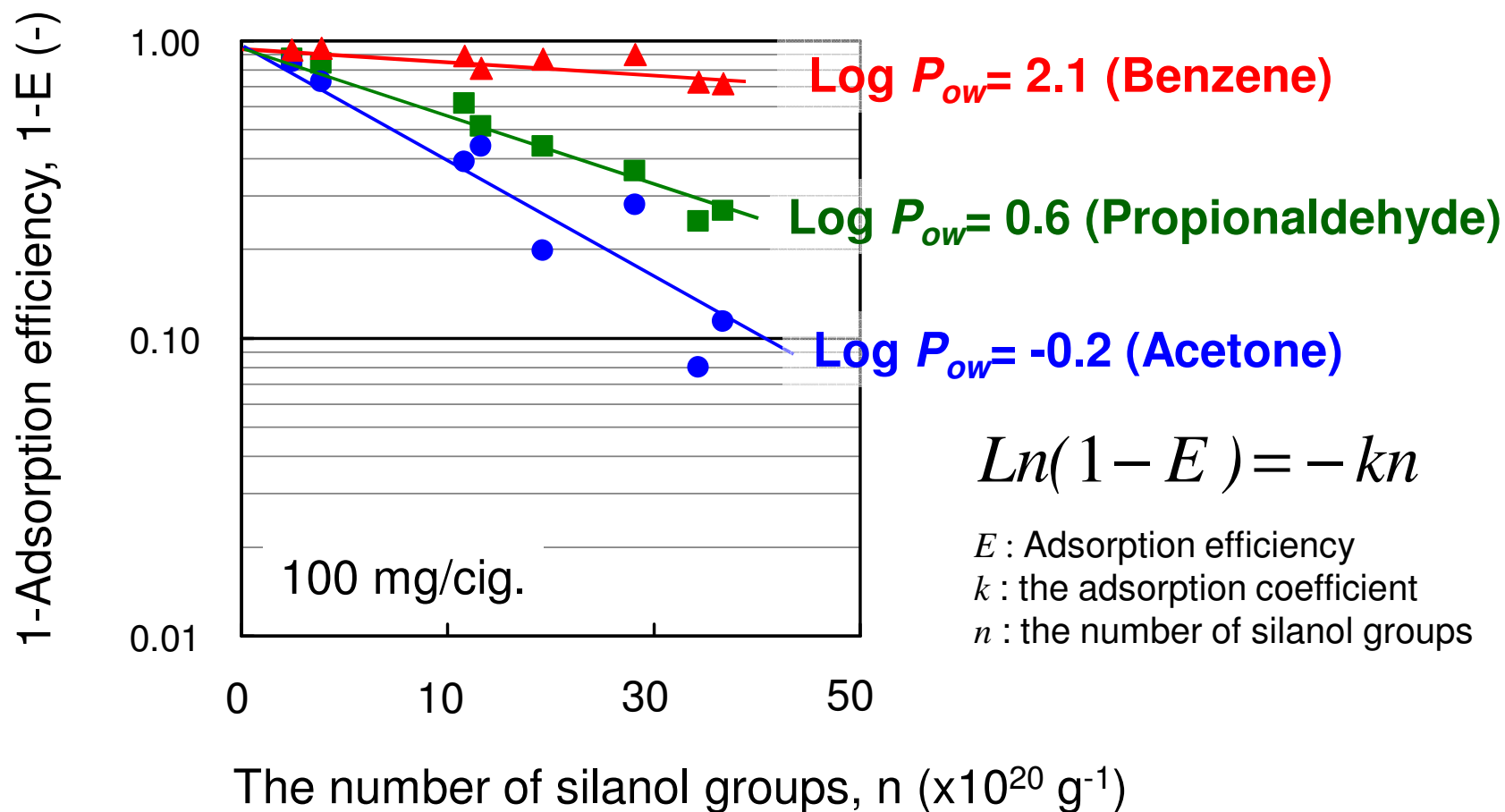
Increase the number of Si-OH

- Physical properties of porous silicas

Sample		Number of silanol groups ($\times 10^{20} \text{ g}^{-1}$)	BET Relative surface area ($\text{m}^2 \text{ g}^{-1}$)	Average pore diameter (nm)
Silica gel	SG-2	5	71	62
	SG-3	8	118	36
	SG-4	22	346	13
	SG-5	23	371	7
Mesoporous silica	MS-1	29	468	7
	MS-2	38	615	6
	MS-3	44	713	5
	MS-4	47	753	5

Increase the number of Si-OH

- Relationship between adsorption efficiency of each VOC and the number of silanol groups



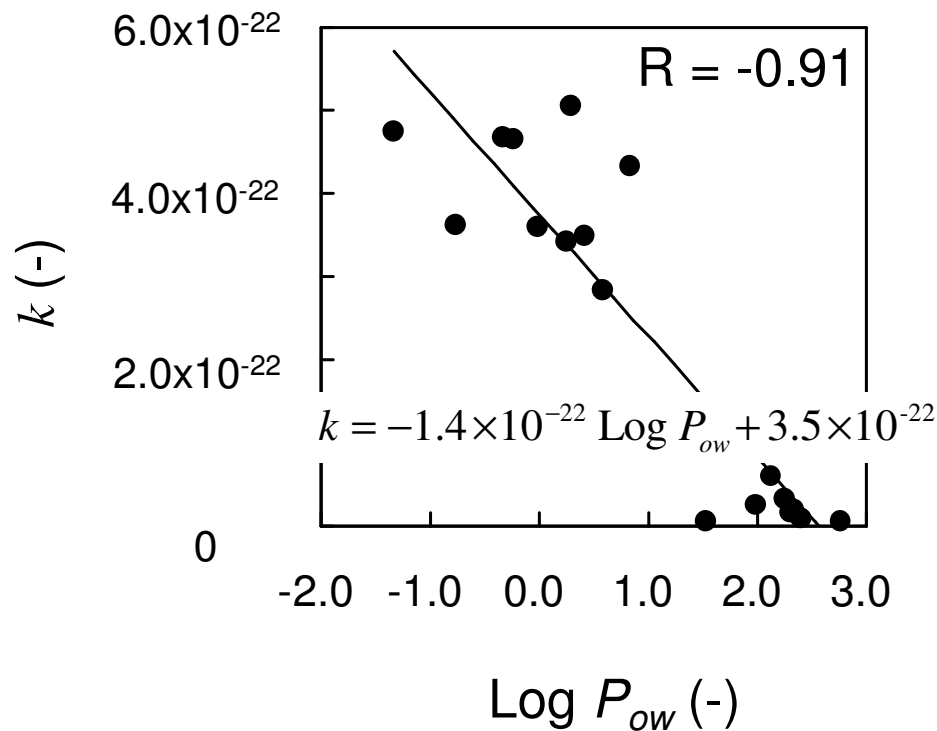
The number of silanol groups decides the adsorption efficiency of each VOC.

***The number of silanol groups of porous silica
is the dominant factor in VOCs reduction
in cigarette smoke***

For practical use

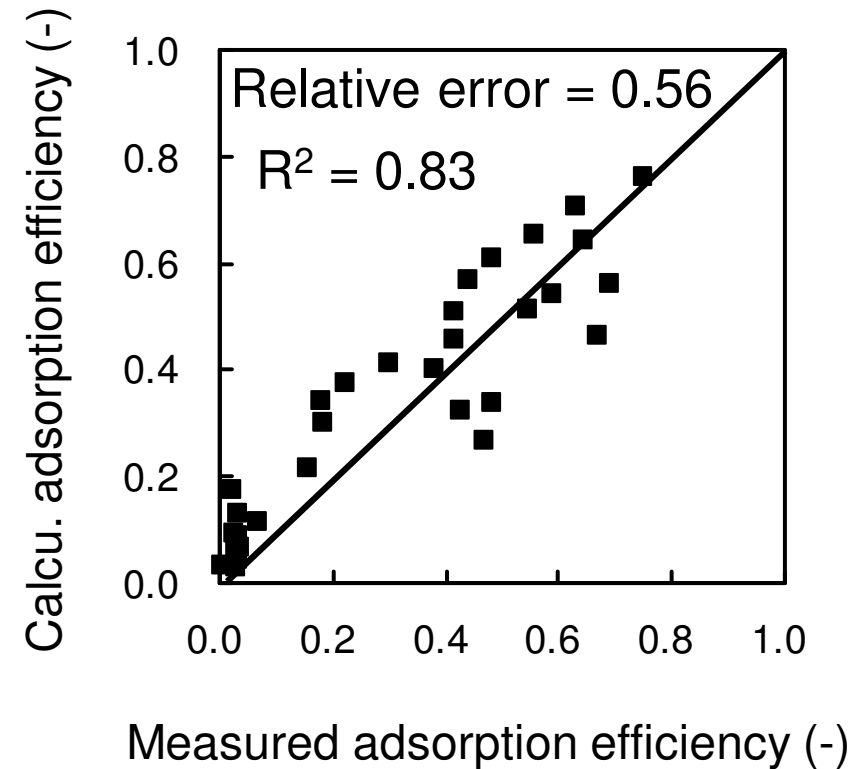
Prediction of adsorption efficiency

- Correlation between k and $\text{Log } P_{ow}$ of each VOC



k : the adsorption coefficient
 $\text{Log } P_{ow}$: the octanol-water partition coefficient

- Comparison calculated and measured adsorption efficiency



Adsorption efficiency of each VOC could be approximately predicted.