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# **ENERGY SAVING AND RENEWABLE ENERGY PRODUCTION FOR A MORE SUSTAINABLE TOBACCO CROP**

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## **INTRODUCTION**

- High number of extreme climatic events in the recent years, with many casualties
- Waste of money for loss of production and for repairing the damages

## **THE CAUSES**

- The impact of Human activities on the environment: emissions, fossil resources depletion, improper use of land

## **THE CONSEQUENCES**

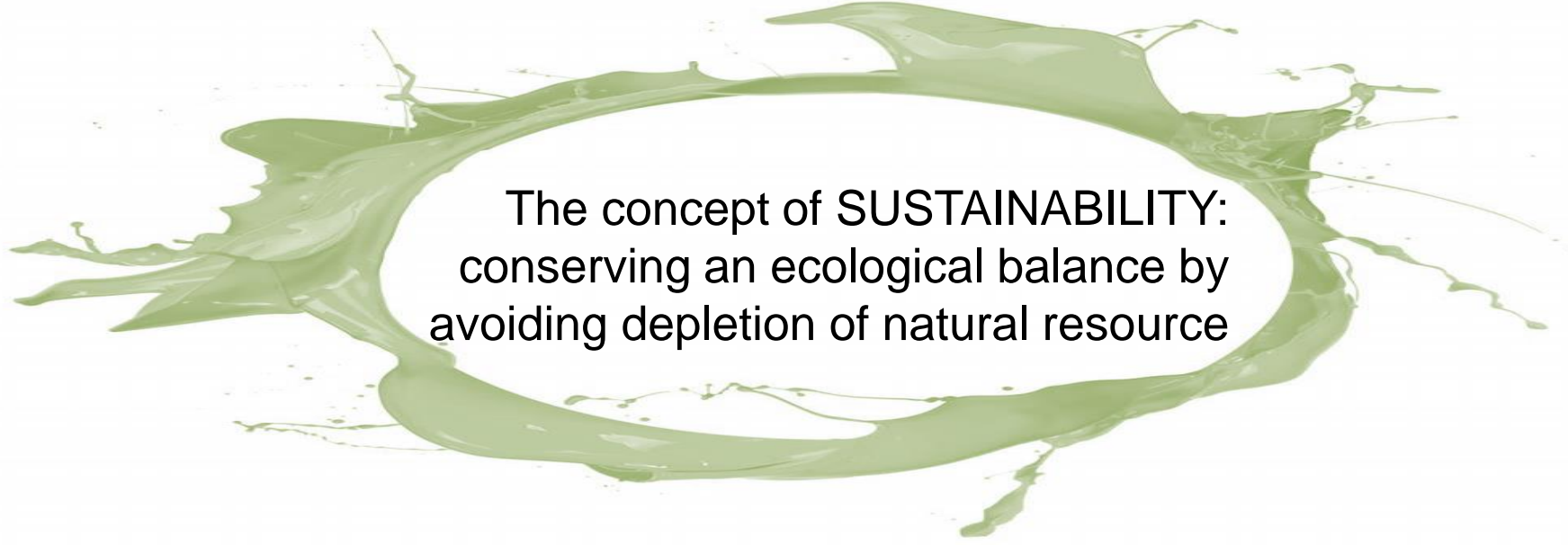
- More and more, in recent years EU policy and legislation have been focusing on Climate Change Mitigation, pointing to:
  - ❑ Reducing the use of fossil resources (savings)
  - ❑ Developing the use of alternative, sustainable, renewable resources

## SCENARIO

- Presently: strong increase in energy demand by the developing countries
- If fossil energy should be the only source in the near future, the situation will become unsustainable
- Oil extraction is generally concentrated in areas with unstable politic situation
- There are increasing environmental concerns on some new technologies (oil sands fracking)
- Meetings in Paris and the recent G20-2016 China: all the participating Countries are committed to reduce CO<sub>2</sub> emissions

# ACTION PLAN

- Increase energy use efficiency
- Adopt a sustainable mix of renewable and fossil energy production
- Change the habits in order to reduce waste and pollution
- Develop a circular economy attitude



The concept of SUSTAINABILITY:  
conserving an ecological balance by  
avoiding depletion of natural resource



## THE FATTORIA AUTONOMA TABACCHI – ITALY MODEL FOR TOBACCO SUSTAINABLE ENERGY

### ***RENEWABLE ENERGY SYSTEM OF PRODUCTION (Units at facilities of the Growers' Association)***

- *Photovoltaics*
- *Anaerobic digestion for biomethane/hot water*
- *Chopped wood*

# Photovoltaics

*9 curing units of the cooperatives + Factory +  
curing units belonging to the growers:  
for a total production of 12,067,800 kW/year*





# Anaerobic Digestion Plants for Biogas

- *3 units for a production of 21,968,000 kW/year;*
- *34 curing units running with hot water (engine and exhausted pipe cooling):*  
*500.000 kg of cured tobacco*



# Chopped wood

*3 combustion plants supplying heat and power to 162 curing units :*

*17,474,600 kWh = 1,800,000 kg of cured tobacco*

- Chopped wood comes from coppice or maintenance of coniferous woods: for fire prevention → no need of reforestation*
- Circular economy opportunity with Growers and Farmers*





# Analysis of F&T Tobacco Industry for renewable energy

	Kg
<b>Tobacco VFC: Yearly production</b>	<b>13.770.000</b>

## CURING

Data	kg	kWh
Diesel Oil	1	11
Diesel Oil/Cured Tobacco: kg/kg	0,65	7,15
<b>Total kWh/year from Diesel Oil</b>		<b>98.455.500</b>
Electric Energy: kWh/kg of Cured Tobacco		1,20
<b>Total Energy kWh/year</b>		<b>16.524.000</b>

## PROCESSING

Data	Nm <sup>3</sup>	kWh
Methane	1	9,70
Methane for Processing Tobacco: Nm <sup>3</sup> /kg	0,046	0,45
<b>Total kWh from Methane</b>		<b>6.137.419</b>
Electric Energy kWh/kg of Processed Tobacco		0,166
<b>Total Electric Energy: kWh/year</b>		<b>2.281.757</b>
<b>Total Energy kWh/year</b>		<b>8.419.176</b>

	kWh
<b>Total kWh of the full chain</b>	<b>123.398.676</b>

# Renewable Energy Contribution vs. Total

	kWh	%
Energy Yearly production from Photovoltaic	12.067.800	9,78%
Energy Yearly production from Anaerobic Digestion	21.968.000	17,80%
Energy Yearly production from Chopped wood, included hot water	17.474.600	14,16%
<b>Total Energy from renewable energy</b>	<b>51.510.400</b>	<b>41,74%</b>
Total Energy from fossil sources	71.888.276	58,26%
<b>Total required energy to cure and process tobacco</b>	<b>123.398.676</b>	<b>100,00%</b>

# Further Benefits of Anaerobic Digestion

*Exhausted material (liquid and solid) can be used as a manure:  
less mineral fertilizers and related depletion of fossil sources*

Exhausted material: Type	Corn Yield: T/ha	Exhausted material %	Digested material T/ha	Total N: %	N: Yearly availability %	N: kg/ha from Digested material
Liquid	51,8	44,6	23,1	0,49	50	57
Solid		13,6	7,0	0,36	50	13
<b>Total</b>	<b>51,8</b>	<b>58,1</b>	<b>30,1</b>	<b>0,46</b>	<b>50</b>	<b>69</b>





# Further Benefits of Anaerobic Digestion

*Exhausted material (liquid and solid) can be used as a manure:  
less mineral fertilizers and related depletion of fossil sources*

Filtered, liquid digested material  
is applied in fertigation to field tomato and organic tobacco





## Further Benefits of Anaerobic Digestion: hot water

- *Greenhouses for tobacco seedling production can be used during winter time with hot water for vegetable production (e.g. lettuce and bell pepper)*  
→ **EXTRA INCOME FOR THE FARMERS**



# 2016 Results of Vegetables Production e.g. Bell Pepper

- *Greenhouse Area: 3,200 sq.m*
- *Bell pepper cumulative yield: 40,000 kg*
- ***Gross Income: roughly 40,000.00 €***





# Carbon Footprint

Renewable Energy improves Tobacco environmental footprint  
by reducing fossil fuel CO<sub>2</sub> emissions:

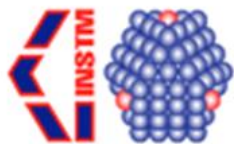
Activity	Source	Units	Quantity	CO <sub>2</sub> : kg/units	Total Potential CO <sub>2</sub> : T/Y
Curing	Diesel oil	kg	8,950,500	3.17	28,373
	Electric Energy	kWh	16,524,000	0.531*	8,774
Processing	Methane	Nm <sup>3</sup>	632,724	2.75	1,740
	Electric Energy	kWh	2,281,757	0.531*	1,212

**Total**

**40,009**

\* Avg.Italian Emission: kg of CO<sub>2</sub>/Kwh ([www.sunearthtools.com](http://www.sunearthtools.com))

	<b>CO<sub>2</sub> T/Y</b>
<b><u>Not produced due to Renewable Energy</u></b>	<b><u>16.701</u></b>



# Thank You for Your attention!

Questions?

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