





Altria

Altria Client Services LLC, Richmond, VA 23219

2020 CORESTA Online Congress

Science.altria.com



BACKGROUND



PMTA ENDS Guidance*

"FDA also recommends that you include a complete list of uniquely identified constituents, including those listed below, as appropriate for your product, and other toxic chemicals contained within the product or delivered by the product, such as a reaction product from leaching or aging and aerosol generated through the heating of the product..."

"This information should include the established shelf life of the product and changes in pH and constituents (including HPHCs and other toxic chemicals) over the lifespan of the product..."

Goal:

Develop a GC/MS Non-Targeted Analysis (NTA) method to characterize the volatile and semi-volatile compounds present in the aerosol from ENDS products

^{*} Taken from US Dept HHS, 2019, Premarket Tobacco Product Applications for Electronic Nicotine Delivery Systems (ENDS)

NON-TARGETED ANALYSIS BY GC/MS



Sample Analysis



- **Aerosol Collection**
- **Sample Preparation**
- Instrumentation

Data Processing



- **MS Deconvolution**
- **Compound Identification**
- MassHunter Unknowns*

Unknown Identification



- **Custom Library**
- **High Resolution Mass Spectrometry**

Risk Assessment PMTA







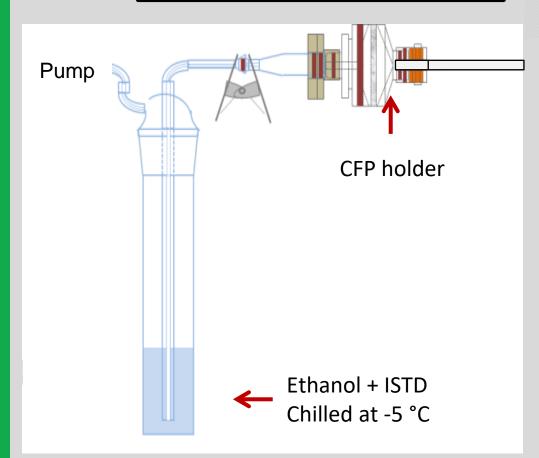






AEROSOL COLLECTION AND SAMPLE PREPARATION







Aerosol Collection

- Linear smoking machine (Borgwaldt LX20)
- Intense puffing regime: 55 cc, 5 s, interval 30 s, square
- Target Aerosol Mass*: ~ 0.8 g
- Collected on a 55 mm Cambridge filter pad (CFP) with a trailing impinger containing 10 mL of extraction solvent
- Combine CFP and impinger contents and extract on rotator for 30 minutes.

E-Liquid Extraction

- Remove e-liquid from cartridge (~0.8 g)
- Combine with 10 mL extraction solvent (Ethanol w/ IS)
- Extract on rotator for 30 minutes

INSTRUMENTATION





Agilent Technologies GC/MS (unit mass) in Electron Ionization (EI) mode

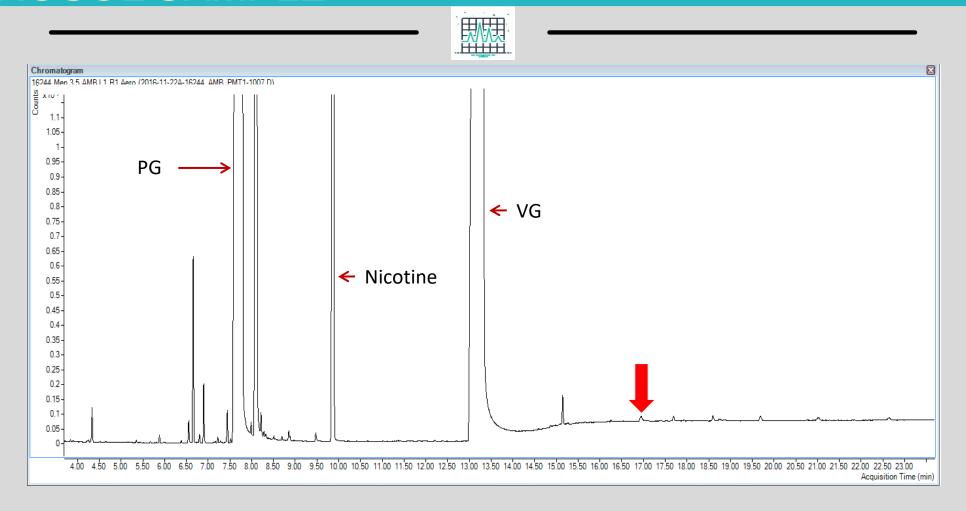
Column: Restek Stabilwax (30 m x 0.25 mm x 0.25 µm)

Run time: 25 minutes



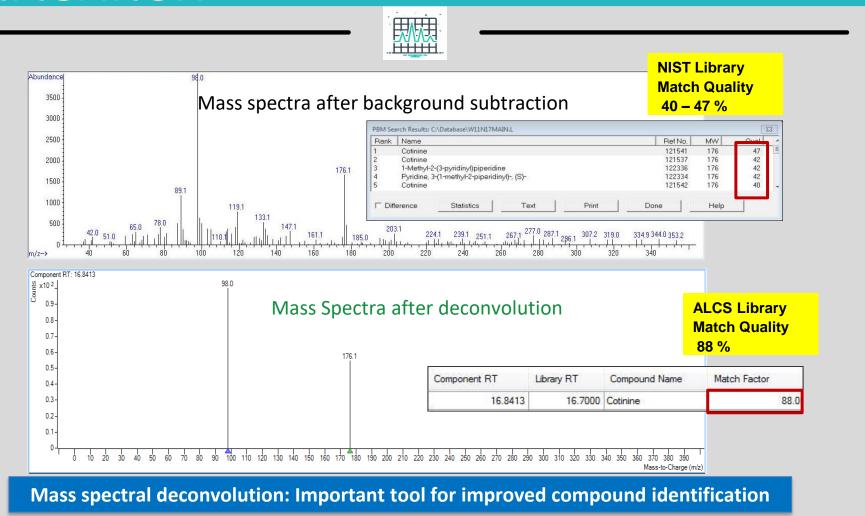
EXAMPLE GC/MS CHROMATOGRAM AEROSOL SAMPLE





MS DECONVOLUTION AND COMPOUND IDENTIFICATION



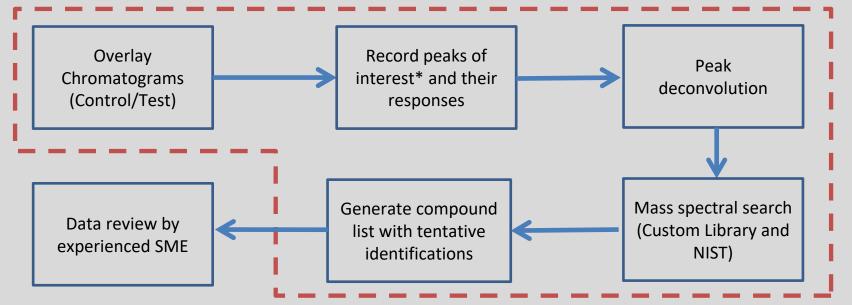


DATA PROCESSING





Automated with MassHunter Unknowns

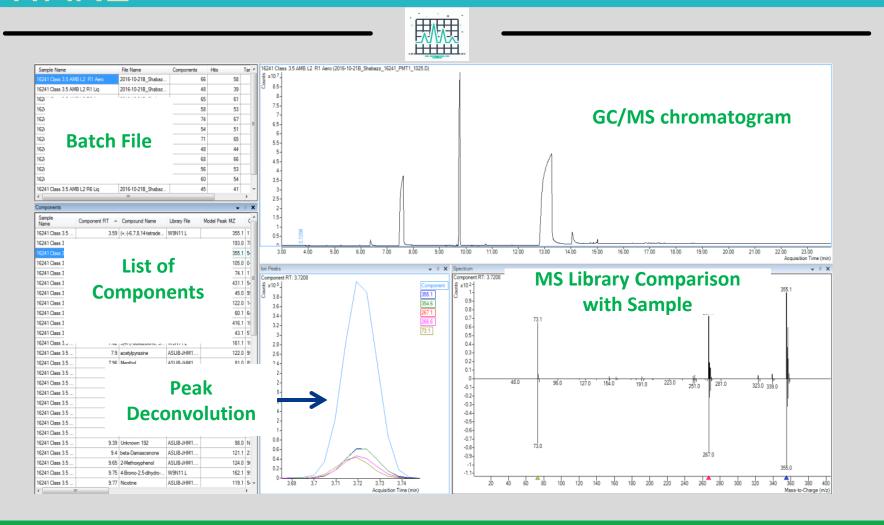


Example: 1 lot with 6 replicates (aerosol and liquid)

- Manual process: ~6 hours
- Automated process: ~1-2 hours

MASSHUNTER UNKNOWNS ANALYSIS SOFTWARE





METHOD VALIDATION



Method Requirements:

- Semi-quantitative method for the chemical characterization of ENDS (aerosol and liquids)
- Provide identification of compounds that are new or are present at higher concentrations compared to a control
- Capable of detecting compounds as low as 1 ppm

Model Compounds
Hydroxyacetone
Piperonal
2,3,5-trimethylpyrazine
Menthone
(E)-Beta-damascone
Cinnamic acid methyl ester
Myosmine
Cotinine

Model Matrices ¹				
F1	50/50/15 – PG/VG/Water ² + 2.5 % NBW			
F2	50/50/0 – PG/VG/Water ² + 2.5 % NBW			
F3	50/50/15 - PG/VG/Water ² + 0 % NBW			
F4	80/20/15 – PG/VG/Water ² + 0 % NBW			
F5	20/80/15 – PG/VG/Water ² + 0 % NBW			
	Commercial matrices - 2			

^{1 -} NBW = Nicotine by weight

^{2 -} PG/VG ratios are for the remaining percent after addition of water and nicotine

METHOD VALIDATION: ACCURACY



Analyte Concentration (PPM) = Analyte Response × MRF*

	Hydroxyacetone	2,3,5- trimethylpyrazine	Menthone	(E)-Beta- Damascone	Cinnamic acid methyl ester	Myosmine	Piperonal	Cotinine
2 PPM								
F1	87 %	98 %	48 %	67 %	102 %	93 %	106 %	97 %
F2	116 %	103 %	50 %	83 %	107 %	90 %	116 %	100 %
F3	81 %	103 %	52 %	84 %	110 %	84 %	120 %	193 %**
F4	69 %	99 %	51 %	78 %	107 %	79 %	111 %	99 %
F5	93 %	104 %	50 %	80 %	105 %	79 %	116 %	99 %
5 PPM								
F1	66 %	108 %	52 %	83 %	111 %	94 %	119 %	108 %
F2	62%	101 %	49 %	75 %	99 %	81 %	111 %	96 %
F3	63 %	104 %	50 %	79 %	107 %	81 %	116 %	99 %
F4	52 %	97 %	48 %	75 %	102 %	74 %	104 %	97 %
F5	87 %	108 %	51 %	79 %	109 %	77 %	114 %	102 %
10 PPM								
F1	44 %	100 %	47 %	75 %	103 %	84 %	110 %	98 %
F2	49 %	102 %	50 %	77 %	106 %	81 %	113 %	99 %
F3	50 %	100 %	48 %	74 %	100 %	74 %	109 %	94 %
F4	43 %	96 %	48 %	72 %	98 %	72 %	105 %	94 %
F5	68 %	104 %	50%	78 %	107 %	78 %	109 %	94 %

Accuracy ranges from approximately 0.5x to 2x of the target concentration

^{*} Manual Response Factor = IS Area/IS Concentration (g/mL) X Sample weight (g)/Extraction volume (mL)

^{**} Higher value was a result of different mass spec ion selected by the software for quantitation Altria Client Services | John H. Miller IV | 2020 CORESTA Online Congress | ST 20 | Final

METHOD VALIDATION: LIMIT OF DETECTION (LOD)



Purpose: Determine the lowest level that an analyte could be detected and accurately identified

Minimum requirements:

- A signal to noise ratio > 8:1 with a library match factor score > 55.
- The ability to correctly identify compounds more than 50 % of the time

Analyzed six (6) replicate injections or fortified e-liquid samples prepared at concentrations ranging from 0.5 ppm to 5.0 ppm.

Fortified Matrix Concentration (PPM)	0.5	0.7	1.0	2.0	5.0
Number of compounds/8, with confirmed identifications	3	4	6	7	8
% Correct	38 %	50 %	75 %	88 %	100 %

 A threshold or "cut-off" value of 0.5 ppm determined using criteria in the U.S. FDA – Guidelines for the Validation of Chemical Methods for the FDA FVM Program*

The method LOD was determined to be 0.7 ppm, with a threshold value of 0.5 ppm

METHOD VALIDATION: SENSITIVITY



Purpose: Determine the sensitivity of the method to detect a change in analyte concentrations compared to a control formulation

Statistical approach:
$$P(|\bar{x}_t - \bar{x}_c| > k\sigma_m) = P\left(\frac{|\bar{x}_t - \bar{x}_c|}{\sqrt{2}\sigma_m} > \frac{k}{\sqrt{2}}\right) \Rightarrow k = \sqrt{2} \ t \cong 6\sigma_m$$

Example	Hydroxyacetone	2,3,5- trimethylpyrazine	Menthone	(E)-Beta- Damascone	Cinnamic acid methyl ester	Myosmine	Piperonal	Cotinine
Day 1 Mean	3.10	5.45	2.60	4.32	5.55	7.63	6.24	9.45
Day 2 Mean	2.49	4.74	2.37	ND	5.04	7.38	5.91	8.11
Day 3 Mean	3.27	5.08	2.44	4.17	5.00	8.15	6.19	9.20
Grand Mean (x _c)	2.95	5.09	2.47	4.24	5.19	7.72	6.11	8.92
S.D.	0.41	0.35	0.12	0.10	0.31	0.39	0.18	0.71
Mean+6xSD (x _t)	5.42	7.21	3.17	4.85	7.04	10.09	7.19	13.20
Fold Increase	1.84	1.42	1.28	1.14	1.35	1.31	1.18	1.48

Fold Increase = (Mean + $6 \times S.D.$) / Mean

1.4 fold increase was detectable based on the overall average from matrices and analytes

METHOD VALIDATION: SELECTIVITY



Purpose: Evaluate the ability of the method to identify extraneous peaks and detect peaks that were ≥ 1.4 fold increase compared to a control formulation

- Fresh and aged e-liquid samples were evaluated
- All compounds detected were identified using internal custom library
- Determine number of peaks ≥ 1.4 fold compared to the fresh formulation

Sample	Correct/Total	Percent (%) of Compounds Identified Correctly	≥ 1.4 Fold Increase
Tobacco Flavor e-Liquid	44/47	91.6	1
Menthol Flavor e-Liquid	108/119	90.8	3
Tobacco Flavor Aerosol	53/55	96.4	3
Menthol Flavor Aerosol	110/118	93.2	3
Overall Average	N/A	93.0	1.8

> 90 % of compounds were correctly identified base on our internal custom library with a match factor score > 85 and a 1.4 fold increase for analytes was detected

METHOD VALIDATION: SUMMARY OF CRITICAL PARAMETERS



Validation Parameter	Established Criteria
Precision & Accuracy (n = 6, 3 days)	 - %RSD ≤ 8.5 for all matrices/concentration levels¹ - Estimated concentrations² range - 0.5x to 2x the target value
LOD	- 0.7 ppm with a threshold value of 0.5 ppm
Selectivity	 Compounds that increase by 1.4 fold can be detected by this method > 90% compounds were correctly identified³

- 1 Data not included in presentation
- 2 Calculated on the basis of manual response factor of internal standard
- 3 Using a custom library with a match factor score > 85

Validation results demonstrate that method is fit for purpose

SUMMARY



- A semi-quantitative method for non-targeted analysis (NTA) by GC/MS was developed using MassHunter Unknowns software for automated data processing
- MassHunter Unknowns software automates and significantly reduces data processing time and the ALCS custom internal mass spectral library improves consistency of peak identification
- The NTA method was fully validated based on requirements listed in "Guidelines for the Validation of Chemical Methods for the FDA FVM Program"
- The GC/MS Non-targeted analysis method is suitable for chemical characterization of e-vapor aerosol and liquid formulations

THANK YOU



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